



# MARINE OIL PANS

- ***Especially Designed for Marine Applications.***
- ***Available for Flywheel Aft and Flywheel Forward Installations.***
- ***Fully Baffled, Trap-Doored and Include Windage Trays.***
- ***Provide Proper Oil Control Under Rough Conditions.***
- ***“Offshore” Pans are Made from Extra Heavy Gauge Steel to Withstand Extreme Use.***
- ***Carry Large Oil Capacities for High RPM Prop Boats or for High Load, Heat-Creating Jet Drive Boats.***



## - Small Block Chevy -

### V-DRIVE (FLYWHEEL FORWARD)

Recommended for recreational to competition boats when engine is installed in hull with flywheel forward. Full length windage tray provides maximum power while controlling oil movement, even during severe boat handling. Has a large 12AN oil drain suitable for installing an external oil drain line. Built from extra heavy 16 gauge material to handle harsh marine environment and extreme use.

Will fit a 4" stroke crank and Carillo or Eagle syle rods.

**Pan Capacity is 8 Qts. Plus Filter —  
8" Deep Front 7" Deep Rear of Motor**

- Left Hand Dipstick (pre-1980) ..... **31300**

**Oil Pump and Pick-Up Required:**

Pickup with 18770 Pump, (Melling M99HV).....	18470
Pump Drive Shaft.....	23050
Rear Pan Baffle.....	32500
Oil Pan Gasket.....	40100
1 Piece Pan Gasket.....	41000
Oil Pan Bolts.....	85000
Oil Pan Studs.....	81300
Dipstick.....	22000



#31300

### INBOARD/OUTBOARD OR JET DRIVE (FLYWHEEL AFT)

Used in inboard or inboard/outboard cruisers and jet boats where engine sits with flywheel aft. Pan is double baffled & has a full length windage tray provides maximum power while controlling oil movement even during severe boat handling. Also large 12AN oil drain is suitable for installing an external oil drain line. Built of extra heavy 16 gauge material to handle harsh marine environment & extreme use.

Will fit a 4" stroke crank and Carillo or Eagle syle rods.

**Pan Capacity is 8 Qts. Plus Filter —  
8½" Deep Sump, Front and Rear**

- Pre 1980 ..... **31305**
- 1986 & Up..... **31306**

**Oil Pump and Pick-Up Required: 6 & Up**

Pickup with 18755 pump, (Melling M55).....	18311
Pickup with 18770 pump, (Melling M99HV).....	18301
Pickup with 18750 pump, (Melling M55HV).....	18314
Pump Shaft.....	23050
Rear Pan Baffle.....	32500
Oil Pan Gasket - 31305.....	40100
1 Piece Pan Gasket (31305).....	41000
Oil Pan Bolts.....	85000
Oil Pan Studs.....	81300
Dipstick, pre 1980.....	22000



#31305

**All Milodon Small Block Chevy Pans Require the 1977-79 Thick Front Seal, Contained in Milodon's "Crush-proof" Pan Gasket Set #40100.**

**Pick-Up to Pan Bottom Clearance MUST Be Checked and Adjusted from 1/4" to 3/8".**



# MARINE OIL PANS

- Big Block Chevy -

## V-DRIVE - (FLYWHEEL FORWARD)

For river runners to competition boats. Pan is double baffled with a full length windage tray providing maximum power by controlling oil movement in severe conditions. Water tight dipstick and large 12AN oil drain suitable for installing an external oil drain line. Built from extra heavy 16 gauge material to handle extreme use.

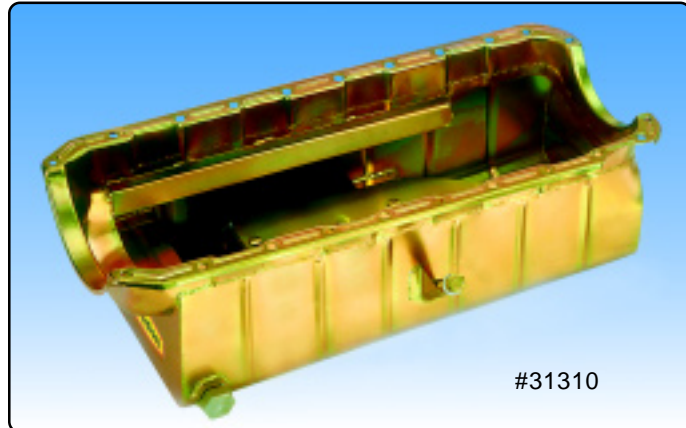
Mk IV / V & Gen VI will fit 4½" stroke with most aluminum rods.

**Pan Capacity is 9 Qts. Plus Filter —  
8" Deep in Front, 7" Deep in Rear of Motor**

- 396-454 Mark IV ('65-'90) ..... **31310**
- 8.2 Litre Mark V & Gen VI ..... **31311**

*Oil Pump and Pick-Up Required:*

Pickup with 18760 pump, (Melling M77HV) .....	18475
Extreme Duty Pickup with 18760 pump .....	18476
Oil Pump .....	18760
Pump Drive Shaft .....	23060
Rear Pan Baffle .....	32505
Dipstick, Billet Stainless Steel .....	22012



#31310

## OFFSHORE

Designed for multi-engined race boats or deep V hulls that require an under engine mounting cradle. Built from heavy duty 16 gauge steel to withstand severe racing conditions. Baffling designed for 100% oil control, has provision for oil temperature sender and dual watertight, screw-in dipstick locations for mounting either side.

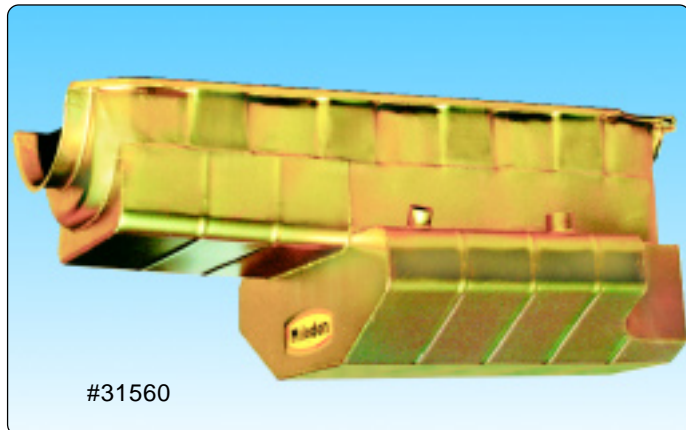
Mk IV / V & Gen VI will fit 4½" stroke with most aluminum rods.

**Pan Capacity is 12 Qts. Plus Filter —  
5" Front, 9½" Deep Rear Sump**

- 396-454 Mark IV ('65-'90) ..... **31560**
- 454-502 Mark V Gen VI (1990 & Later) ..... **31562**

*& Later Oil Pump and Pick-Up Required:*

Pickup .....	18300
Pickup, Extreme Duty .....	18200
Oil Pump .....	18760
Pump Drive Shaft .....	23060
Rear Pan Baffle .....	32505
Oil Pan Gasket, Mk IV .....	40200
Oil Pan Bolts .....	85005
Oil Pan Studs .....	81305
Dipstick, Billet Stainless Steel .....	22011



#31560

*Pick-Up to Pan Bottom Clearance **MUST** Be Checked and Adjusted from 1/4" to 3/8".*

## OFFSHORE & JET DRIVE

For multi-engined all-out racing and jet drive boats. Built from heavy duty 16 gauge steel to withstand heavy abuse and racing conditions. Designed with ample bilge clearance. Full length windage tray and double trap door system provide complete oil control for increased power, reduced oil temperatures and consistent oil pressure. Increased oil capacity is required due to high loads placed on the engine by a jet drive and the resulting engine killing high oil temperatures. Features a water-tight, screw-in dipstick which keeps bilge water out of the pan.

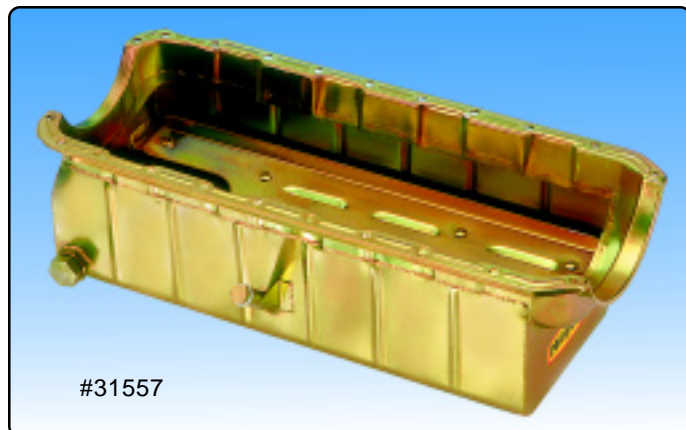
Mk IV / V & Gen VI will fit 4½" stroke with most aluminum rods.

**Capacity is 10 Qts. Plus Filter —  
7½" Deep Sump, Front and Rear**

- 396-454 Mark IV ('65-'90) ..... **31557**
- 8.2 Litre Mark V & Gen VI ..... **31556**

*Oil Pump and Pick-Up Required:*

Pickup .....	18302
Pickup, Extreme Duty .....	18202
Oil Pump .....	18760
Pump Drive Shaft .....	23060
Rear Pan Baffle .....	32505
Oil Pan Gasket - Mark IV .....	40200
1 Piece Pan Gasket - Mk V & Gen VI .....	41002
Oil Pan Bolts .....	85005
Oil Pan Studs .....	81305
Dipstick, Billet Stainless Steel .....	22012



#31557





# MARINE OIL PANS

- Oldsmobile -

## JET DRIVE - 3 POINT MOUNT (FLYWHEEL AFT)

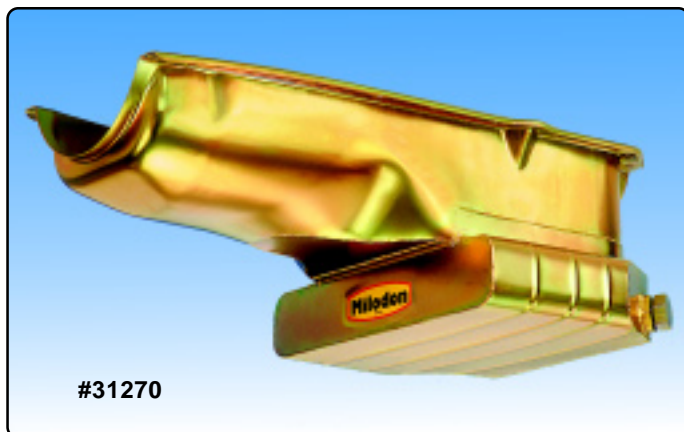
Designed for 350-455 Oldsmobile engine when installed in hull flywheel aft and using 3-point mounting (mount crosses under block). Extra capacity ensures performance and reliability.

**Pan Capacity is 7 Qts. Plus Filter —  
7 5/8" Sump Depth**

- 350-455 ..... **31270**

*Oil Pump and Pick-Up Required:*

Pickup .....	18410
Oil Pump, Bolt On Pickup Style .....	M22FHV
Oil Pump Shaft .....	22575
Oil Pan Gasket.....	40800



#31270

## JET DRIVE - 4 POINT MOUNT (FLYWHEEL AFT)

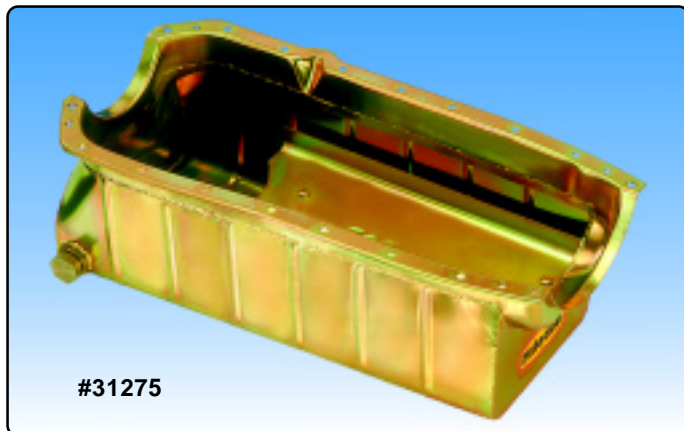
Designed for 350-455 Oldsmobile engine when installed in hull with flywheel aft and using 4-point mounting. This pan features large capacity and includes a built-in windage tray.

**Pan Capacity is 10 Qts. Plus Filter —  
7 5/8" Sump Depth, Front and Rear**

- Olds 350-455 ..... **31275**

*Oil Pump and Pick-Up Required:*

Pickup .....	18410
Oil Pump, Bolt On Pickup Style .....	M22FHV
Oil Pump Shaft .....	22575
Oil Pan Gasket.....	40800



#31275



**To Achieve the Proper Dipstick Reading:**

*Fill the Empty Pan with the Number of Quarts Listed in this Catalog. Listed Capacities Are For the Oil Pan ONLY and DO NOT Include the Filter. Before Starting the Engine, Check the Dipstick and Scribe the New Full Level Where the Oil Mark Is. The Original Full Mark Has No Bearing on Where Your New **Milodon** Pan Full Level Will Be.*





# MARINE OIL PANS

## - Ford -

### 429-460 JET DRIVE (FLYWHEEL AFT)

Designed for marine applications from recreational to competition use when engine is installed in hull with flywheel aft. This full length pan includes quick release windage tray. Oil pan capacity is 10 quarts plus filters, etc. which is required because of the high load placed on the engine by the jet drive and the resulting high oil temperatures.

**Pan Capacity is 10 Qts. Plus Filter —  
8 3/4" Front, 7" Rear**

- 429-460..... **31365**

*Oil Pump and Pick-Up Required:*

Pickup .....	18482
Oil Pump, Bolton Pickup .....	Melling M84B
Oil Pump Shaft .....	22570
Oil Pan Gasket.....	40500
1 Piece Pan Gasket .....	41005
Dipstick, Billet Stainless Steel .....	22035



#31365

**Note:** Rear sump pickups must mount between the main cap and the main bolt with no bolt extensions required or desired. Do not use bolts with extensions or any other upward spacing.

## - Chrysler Wedge & Hemi -

### V-DRIVE - (FLYWHEEL FORWARD)

For drag boats or quick river runs. Double baffled with a full length windage tray, Water tight dipstick and large 12AN oil drain for installing external oil drain line. Built from heavy gauge material.

Will fit 4 3/4" stroke with most aluminum rods.

**Pan Capacity is 9 Qts. Plus Filter —  
8" Deep in Front, 7" Deep in Rear of Motor**

- Hemi & Wedge..... **31330**

*Oil Pump and Pick-Up Required:*

Oil Ststem .....	21193
Oil Pump Shaft Assembly .....	21503 or 21523
Windage Tray, for 3.750 strokes .....	32000
Windage Tray, for up to 3/4" strokers.....	32005
Oil Pan Gasket.....	40700
Oil Pan Bolts .....	85020
Oil Pan Studs .....	81320
Dipstick, Stainkless Steel, Stock Location ...	22070



#31330

